

TALON™ HDPE DRAINPIPE ADHESIVE DPA-SPEC

PRODUCT DESCRIPTION

PRODUCT

TALON™ HDPE DRAINPIPE ADHESIVE

TYPE

TALON™ HDPE DRAINPIPE ADHESIVE is a fast-setting adhesive that is formulated for bonding most all types of plastic drainage pipe.

RECOMMENDED USES

TALON™ HDPE DRAINPIPE ADHESIVE is excellent for bonding high density polyethylene (HDPE) drainage pipe, perforated sewer drainpipe, smoothwall HDPE sewer and drainpipe, standard and heavy-duty smooth wall polyethylene (PE) drainage pipe, triplewall solid HDPE pipe, triplewall perforated HDPE pipe, styrene drainage pipe, dual wall storm drainage pipe as well as bonding PVC to HDPE drainage pipe. Once fully cured, **TALON™ HDPE DRAINPIPE ADHESIVE** creates a permanent watertight seal to prevent root intrusion at the joint.

Excellent for bonding Foundation Drains, French Drains, Perimeter Drains, or Footer Drains to prevent separation when backfilling. Not recommended for pressure systems.

COLOR/CONSISTENCY

Black / Viscous Liquid

TEMPERATURE RANGE USE

0°F (-18°C) to 120°F (49°C)

PRESSURE RANGE USE

Liquids:

Recommended for drainage only.

DRYING TIME*

Partial set time rating:

Fast - approximately 20 seconds.

Complete cure time is 24 hours.

APPLICATION PRECAUTIONS

WARNING:
EXTREMELY FLAMMABLE.
DO NOT USE NEAR HEAT, SPARKS
OR OPEN FLAME.
STORE IN COOL, WELL-VENTILATED
AREA.

CONTAINS METHYL ETHYL KETONE. MAY BE ABSORBED THROUGH THE SKIN. HARMFUL OR FATAL IF SWALLOWED.

USE WITH ADEQUATE VENTILATION. AVOID PROLONGED BREATHING OF VAPORS. AVOID CONTACT WITH EYES OR SKIN. KEEP CONTAINER TIGHTLY CAPPED WHEN NOT IN USE.

KEEP OUT OF REACH OF CHILDREN.

SEE SAFETY DATA SHEET (SDS) FOR COMPLETE PRECAUTIONS FOR SAFE HANDLING AND USE.

PACKAGING

<u>Stock Code</u>	<u>Size</u>
Dauber Top Can	
DPA16	1 pint (473 ml)

WEIGHT PER U.S. GALLON

7.5 lbs. (3.4 kg) ± 0.2

SHIPPING WEIGHT PER CASE

<u>Stock Code</u>	<u>Case Weight</u>	<u>#/Case</u>
DPA16	15 lbs. (6.8 kg)	12

DIRECTIONS FOR USE

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before allows pipe to enter to full depth of socket easily.
3. Remove all dust, moisture, grease, oil and any other foreign material from pipe and fitting.
4. Stir **TALON™ HDPE DRAINPIPE ADHESIVE** to a smooth consistency with the dauber top provided.
5. Apply the adhesive liberally to both the pipe and fitting.
6. Immediately after **TALON™ HDPE DRAINPIPE ADHESIVE** is applied, insert pipe to the bottom of the socket, using a quarter twisting motion, and hold in place 30 seconds. A bead of adhesive should appear at outside end of pipe. If no bead is present, disassemble and apply additional adhesive.
8. Allow about 15 minutes for good handling strength. Allow 4 hours for high strength. Cure time before testing depends on size, fit, temperature and pressures.
9. Keep container closed when not using to avoid moisture absorption and vapor losses.

Made in U.S.A.

DPA-SPEC

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*Note: Both set time and cure time are affected by humidity and temperature and may vary greatly ±.



The Industry Standard for Over 100 Years

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