

AQUA-PRO 2000 WATER SOLUBLE PASTE FLUX WF-SPEC

PRODUCT DESCRIPTION

PRODUCT

AQUA-PRO 2000 WATER SOLUBLE PASTE FLUX

TYPE

A water soluble, lead free paste soldering flux. It removes oxidation and prepares metals for the proper bonding of solder to metal to assure leak tight joints. It will not burn, char or spatter.

RECOMMENDED USES

AQUA-PRO 2000 WATER SOLUBLE FLUX is a solder flux for use with copper, lead, brass, tin, stainless steel, cast and wrought iron.

- SAFE FOR POTABLE WATER
- LEAD FREE
- NON-ACID
- WATER SOLUBLE
- BRUSHABLE
- NON-FUMING
- WILL NOT RUN OR SEPARATE

COLOR / CONSISTENCY

Opaque / Paste

AMERICAN SOCIETY FOR TESTING AND MATERIALS SPECIFICATION

Meets ASTM B-813

ENVIRONMENTAL STATEMENT

AQUA-PRO 2000 WATER SOLUBLE FLUX is an all weather flux that is non-fuming and lead free.

APPLICATION PRECAUTIONS

CONTAINS ZINC CHLORIDE.

EYES: AVOID CONTACT WITH EYES. IN CASE OF EYE CONTACT, FLUSH IMMEDIATELY WITH WATER AND CALL PHYSICIAN.

INGESTION: IF SWALLOWED, GIVE TWO GLASSES OF WATER OR MILK AND CALL PHYSICIAN. DO NOT INDUCE VOMITING.

KEEP OUT OF REACH OF CHILDREN.

TEMPERATURE RANGE USE

0°F (-18°C) to 130°F (54°C)

Melting Temperature: 140°F (60°C)

PACKAGING

U.S. MEASURE

<u>Stock Code</u>	<u>Size</u>
Screw Cap Plastic Jars	
WF2	2 oz. (57 g)
WF4	4 oz. (113.4 g)
WF1	1 lb. (454 g)

WEIGHT PER U.S. GALLON

9.18 lbs. (4.2 kg) ± 0.2

SHIPPING WEIGHT PER CASE

<u>Stock#</u>	<u>Case Weight</u>	<u>#/Case</u>
WF2	8 lbs. (3.6 kg)	36/case
WF4	9 lbs. (4.1 kg)	24/case
WF1	31 lbs. (14.1 kg)	24/case

DIRECTIONS FOR USE

1. After cutting, reaming and cleaning the pipe, apply a small amount of **AQUA-PRO 2000** to male pipe end.
2. Assemble pipe and fitting, making sure tube is seated in fitting. A slight twisting motion ensures even flux coverage.
3. Remove excess flux from joint exterior.
4. Promptly proceed with soldering in the usual manner. As with all water soluble fluxes, avoid excessive heat when soldering to prevent charring of the fitting.
5. Wipe off excess flux immediately after soldering.
6. Flush system with water to rinse away any residue.
7. Keep container closed when not in use.

WF-SPEC

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