

# LOW VOC PURPLE PRIMER

## PLASTIC PIPE PRIMER

### PPL-SPEC

#### PRODUCT DESCRIPTION

##### PRODUCT

**LOW VOC PURPLE PRIMER Plastic Pipe Primer**

##### TYPE

**LOW VOC PURPLE PRIMER** is a primer for cleaning, deglazing and softening ABS, PVC and CPVC pipe and fittings prior to application of appropriate cement.

#### RECOMMENDED USES

**LOW VOC PURPLE PRIMER** is formulated with a blend of powerful solvents which makes it a fast acting primer that removes any glaze often found on plastic pipe and fittings and softens the plastic so that it will accept the appropriate plastic solvent cement much more readily. At the same time, it dyes the plastic surface purple to show where the primer has been applied.

#### COLOR/CONSISTENCY

Purple Liquid

#### TEMPERATURE RANGE USE

0°F (-18°C) to 100°F (38°C)

#### FOR USE ON:

PVC, ABS and CPVC pipe and fittings up through 16" (40.64 cm) diameter.

#### APPLICATION PRECAUTIONS

**WARNING:**  
**EXTREMELY FLAMMABLE.**  
**HARMFUL OR FATAL IF SWALLOWED.**  
**DO NOT USE NEAR HEAT, SPARKS OR OPEN FLAME.**  
**STORE IN COOL, WELL VENTILATED AREA.**

**CONTAINS TETRAHYDROFURAN AND METHYL ETHYL KETONE. MAY BE ABSORBED THROUGH THE SKIN. HARMFUL OR FATAL IF SWALLOWED.**

**USE WITH ADEQUATE VENTILATION. AVOID PROLONGED BREATHING OF VAPORS. AVOID CONTACT WITH EYES OR SKIN. KEEP CONTAINER TIGHTLY CAPPED WHEN NOT IN USE.**

**KEEP OUT OF REACH OF CHILDREN**

**SEE MATERIAL SAFETY DATA SHEET (MSDS) FOR COMPLETE PRECAUTIONS FOR SAFE HANDLING AND USE.**

#### PACKAGING

##### U.S. Measure:

<u>Stock Code</u>	<u>Size</u>
<b>Dauber Top Can</b>	
PPL4	¼ pint (118 ml)
PPL8	½ pint (237 ml)
PPL16	1 pint (473 ml)
PPL32	1 quart (.95 L)
<b>1 Gallon Can w/Handle</b>	
PPL1	1 gal. (3.785 L)

#### WEIGHT PER U.S. GALLON

6.9 lbs. (3.1 kg) ±0.2

#### SHIPPING WEIGHT PER CASE

<u>Stock#</u>	<u>Case Weight</u>	<u>#/Case</u>
PPL4	8 lbs. (3.6 kg)	24/case
PPL8	15 lbs. (6.8 kg)	24/case
PPL16	14 lbs. (6.4 kg)	12/case
PPL32	26 lbs. (11.8 kg)	12/case
PPL1	50 lbs. (22.7 kg)	6 each

#### DIRECTIONS FOR USE

1. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cleaning and cementing allows pipe to enter to full depth of socket easily.
2. Remove all dust, moisture, grease, oil and any foreign material from pipe and fitting.
3. Apply generous amounts of **LOW VOC PURPLE PRIMER** to pipe and fitting. If surface is dry when ready to apply cement, apply additional **LOW VOC PURPLE PRIMER** so that cement is applied to a damp surface.
4. Keep container closed at all times when not using to avoid moisture absorption and vapor losses.
5. Follow all recommended procedures for joining plastic pipe and fittings as stated in ASTM D2855, D2235 and/or F493 where applicable.
6. **DO NOT USE LOW VOC PURPLE PRIMER TO THIN CEMENT.**

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