

LOW VOC CLEAR PRIMER

PLASTIC PIPE PRIMER

PCL-SPEC

PRODUCT DESCRIPTION

PRODUCT

LOW VOC CLEAR PRIMER Plastic Pipe Primer

TYPE

LOW VOC CLEAR PRIMER is a primer for cleaning, deglazing and softening ABS, PVC and CPVC pipe and fittings prior to application of appropriate cement.

RECOMMENDED USES

LOW VOC CLEAR PRIMER is formulated with a blend of powerful solvents which makes it a fast acting primer that removes any glaze often found on plastic pipe and fittings and softens the plastic so that it will accept the appropriate plastic solvent cement much more readily.

COLOR/CONSISTENCY

Clear Liquid

TEMPERATURE RANGE USE

0°F (-18°C) to 100°F (38°C)

FOR USE ON:

PVC, ABS and CPVC pipe and fittings. Up through 16" (40.64 cm) diameter.

APPLICATION PRECAUTIONS

WARNING:
EXTREMELY FLAMMABLE.
HARMFUL OR FATAL IF SWALLOWED.
DO NOT USE NEAR HEAT, SPARKS OR OPEN FLAME.
STORE IN COOL, WELL VENTILATED AREA.

CONTAINS TETRAHYDROFURAN AND METHYL ETHYL KETONE. MAY BE ABSORBED THROUGH THE SKIN. HARMFUL OR FATAL IF SWALLOWED.

USE WITH ADEQUATE VENTILATION. AVOID PROLONGED BREATHING OF VAPORS. AVOID CONTACT WITH EYES OR SKIN. KEEP CONTAINER TIGHTLY CAPPED WHEN NOT IN USE.

SEE MATERIAL SAFETY DATA SHEET (MSDS) FOR COMPLETE PRECAUTIONS FOR SAFE HANDLING AND USE.

KEEP OUT OF REACH OF CHILDREN.

PACKAGING

U.S. Measure:

Stock Code	Size
Dauber Top Can	
PCL8	½ pint (237 ml)
PCL16	1 pint (473 ml)
PCL32	1 quart (.95 L)
1 Gallon Can w/Handle	
PCL1	1 gal. (3.785 L)

WEIGHT PER U.S. GALLON

6.6 lbs. (3.0 kg) ±0.2

SHIPPING WEIGHT PER CASE

Stock#	Case Weight	#/Case
PCL8	15 lbs. (6.8 kg)	24/case
PCL16	14 lbs. (6.4 kg)	12/case
PCL32	26 lbs. (11.8 kg)	12/case
PCL1	50 lbs. (22.7 kg)	6 each

DIRECTIONS FOR USE

1. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cleaning and cementing allows pipe to enter to full depth of socket easily.
2. Remove all dust, moisture, grease, oil and any foreign material from pipe and fitting.
3. Apply generous amounts of **LOW VOC CLEAR PRIMER** to pipe and fitting. If surface is dry when ready to apply cement, apply additional **LOW VOC CLEAR PRIMER** so that cement is applied to a damp surface.
4. Allow mating surface to dry before applying solvent cement.
5. Keep container closed at all times when not using to avoid moisture absorption and vapor losses.
6. Follow all recommended procedures for joining plastic pipe and fittings as stated in ASTM D2855, D2235 and/or F493 where applicable.
7. **DO NOT USE THIS LOW VOC CLEAR PRIMER TO THIN CEMENT.**

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