

# WHITLAM PVC CLEAR MEDIUM BODIED CEMENT P-SPEC

## PRODUCT DESCRIPTION

### PRODUCT

Whitlam PVC Clear Medium Bodied Cement

### TYPE

**Whitlam PVC Clear Medium Bodied Cement** is a high strength, medium bodied cement of smooth consistency, specially formulated for small and medium diameter solvent weld PVC pipe and fittings where a medium, fast setting, clear cement is needed. Should be used in conjunction with CLEAR CLEANER or PURPLE PRIMER.

### RECOMMENDED USES

**Whitlam PVC Clear Medium Bodied Cement** is a medium set for use through 8" (20.32 cm) diameter Sch. 40 and Sch. 80 PVC pipe.

### COLOR/CONSISTENCY

Clear Medium Bodied

### TEMPERATURE RANGE USE

40°F (5°C) to 100°F (38°C)

### PRESSURE RANGE USE

#### Liquids:

Up to 300 PSI (43 kPa)

### DRYING TIME\*

Partial set time rating:  
Medium - approximately 45 seconds.

Complete cure time is 24 hours.

### U.S. FEDERAL SPECIFICATIONS

**Whitlam PVC Clear Medium Bodied Cement** meets ASTM D2564.

Carries the National Sanitation Foundation Seal for Potable Water and Drain, Waste and Vent (DWV) and Sewer Waste (SW) systems.

### P-SPEC

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This product is manufactured in the U.S.A.

## APPLICATION PRECAUTIONS

**WARNING:  
EXTREMELY FLAMMABLE.**

**DO NOT USE NEAR HEAT,  
SPARKS OR OPEN FLAME.**

**STORE IN COOL, WELL  
VENTILATED AREA.**

**CONTAINS TETRAHYDROFURAN,  
CYCLOHEXANONE AND METHYL  
ETHYL KETONE. MAY BE ABSORBED  
THROUGH THE SKIN. HARMFUL OR  
FATAL IF SWALLOWED.**

**USE WITH ADEQUATE VENTILATION.  
AVOID PROLONGED BREATHING OF  
VAPORS. AVOID CONTACT WITH  
EYES OR SKIN. KEEP CONTAINER  
TIGHTLY CAPPED WHEN NOT IN USE.**

**KEEP OUT OF REACH OF CHILDREN.**

**SEE MATERIAL SAFETY DATA SHEET  
(MSDS) FOR COMPLETE  
PRECAUTIONS FOR SAFE HANDLING  
AND USE.**

## PACKAGING

### U.S. Measure:

Stock Code	Size
Dauber Top Can	
P4	¼ pint (118 ml)
P8	½ pint (237 ml)
P16	1 pint (473 ml)
P32	1 quart (.95 L)
1 Gallon Can w/Handle	
P1	1 gal. (3.785 L)

### WEIGHT PER U.S. GALLON

7.7 lbs. (3.5 kg) ±0.2

## SHIPPING WEIGHT PER CASE

Stock#	Case Weight	#/Case
P4	10 lbs. (4.5 kg)	24/case
P8	16 lbs. (7.3 kg)	24/case
P16	15 lbs. (6.8 kg)	12/case
P32	28 lbs. (12.7 kg)	12/case
P1	56 lbs. (25.4 kg)	6 each

## DIRECTIONS FOR USE

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cementing allows pipe to enter to full depth of socket easily.
3. Remove all dust, moisture, grease, oil and any other foreign material from pipe and fitting. Clean pipe and fitting with PURPLE PRIMER. While surface is still damp with primer, apply cement as follows.
4. Apply enough cement uniformly to pipe and fitting to form a bead of cement at outside end of pipe. Prevent excess cement from forming on bare inside walls of pipe.
5. Brush cement generously on the outside of the pipe to the depth of the fitting. Do not thin cement with primers or cleaners.
6. Immediately after cement is applied, insert pipe to the bottom of the socket, using a quarter twisting motion, and hold in place 30 seconds until cement sets. Assemble parts QUICKLY. If cement is not fluid, re-coat both parts and repeat procedure.
7. Remove excessive cement with a dry cloth only.
8. Allow about 30 minutes for good handling strength. Allow 4 hours for high strength. For best quality joints, remove water or moisture from pipe and fitting and allow 2-24 hours cure time. Cure time before testing depends on size, fit, temperature and pressures. Refer to ASTM Spec. D2564, for recommended set and cure time.
9. Keep container closed at all times when not using to avoid moisture absorption and vapor losses. Keep cement from freezing.
10. Follow all recommended procedures for joining PVC pipe and fittings as stated in ASTM Spec. D2564.



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