

# ABS YELLOW MEDIUM BODIED CEMENT ABS-SPEC

## PRODUCT DESCRIPTION

### PRODUCT

**ABS YELLOW Medium Bodied Cement.**

### TYPE

**ABS YELLOW CEMENT** is a medium bodied cement of smooth consistency specially formulated for ABS pipe and fittings only where a fast setting is needed.

### RECOMMENDED USES

**ABS YELLOW CEMENT** is used for cementing only ABS sewer and DWV pipe and fittings up to 6" (15.24 cm) in diameter. Not recommended on pressure line designed to operate in excess of 140°F (60°C).

### COLOR/CONSISTENCY

Yellow Medium Bodied

### TEMPERATURE RANGE USE

40°F (5°C) to 100°F (38°C)

### PRESSURE RANGE USE

#### Liquids:

Up to 300 PSI (43 kPa)

### DRYING TIME\*

Partial set time rating:  
Fast - approximately 45 seconds.

Complete cure time is 24 hours.

### U.S. FEDERAL SPECIFICATIONS

**ABS YELLOW CEMENT** meets ASTM D2235.

Carries the National Sanitation Foundation Seal for Potable Water and Drain, Waste and Vent (DWV) and Sewer Waste (SW) systems.



### ABS-SPEC

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This product is manufactured in the U.S.A.

## APPLICATION PRECAUTIONS

**WARNING:**  
**EXTREMELY FLAMMABLE.**  
**DO NOT USE NEAR HEAT,**  
**SPARKS OR OPEN FLAME.**  
**STORE IN COOL, WELL**  
**VENTILATED AREA.**

**CONTAINS METHYL ETHYL KETONE.**  
**HARMFUL OR FATAL IF SWALLOWED.**

**USE WITH ADEQUATE VENTILATION.**  
**AVOID PROLONGED BREATHING OF**  
**VAPORS. AVOID CONTACT WITH EYES**  
**OR SKIN. KEEP CONTAINER TIGHTLY**  
**CAPPED WHEN NOT IN USE.**

**KEEP OUT OF REACH OF CHILDREN.**

**SEE MATERIAL SAFETY DATA SHEET**  
**(MSDS) FOR COMPLETE**  
**PRECAUTIONS FOR SAFE HANDLING**  
**AND USE.**

## PACKAGING

### U.S. Measure:

Stock Code	Size
<b>Dauber Top Can</b>	
ABS4	¼ pint (118 ml)
ABS8	½ pint (237 ml)
ABS16	1 pint (473 ml)
ABS32	1 quart (.95 L)
<b>1 Gallon Can w/Handle</b>	
ABS1	1 gal. (3.785 L)

### WEIGHT PER U.S. GALLON

7.3 lbs. (3.3 kg) ±0.2

### SHIPPING WEIGHT PER CASE

Stock#	Case Weight	#/Case
ABS4	10 lbs. (4.5 kg)	24/case
ABS8	16 lbs. (7.3 kg)	24/case
ABS16	15 lbs. (6.8 kg)	12/case
ABS32	28 lbs. (12.7 kg)	12/case
ABS1	56 lbs. (25.4 kg)	6 each

## DIRECTIONS FOR USE

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cementing allows pipe to enter to full depth of socket easily.
3. Clean the pipe and fitting socket of all dust, moisture, grease, oil and any other foreign material with a clean dry cloth or use Whitlam Clear Cleaner.
4. Apply enough cement uniformly to pipe and fitting to form a bead of cement at outside end of pipe. Prevent excess cement from forming on bare inside walls of pipe.
5. Brush cement generously on the outside of the pipe to the depth of the fitting.
6. Immediately after cement is applied, insert pipe to the bottom of the socket, using a quarter twisting motion, and hold in place 30 seconds until cement sets.
7. Remove excessive cement with a dry cloth only.
8. Avoid rough handling for 1 full hour and full line pressure for 24 hours.
9. Keep container closed at all times when not using to avoid moisture absorption and vapor losses. Keep cement from freezing.
10. Follow all recommended procedures for joining ABS pipe and fittings with ABS solvent cement as stated in ASTM Spec. D2235.



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