

ABS BLACK MEDIUM BODIED CEMENT A-SPEC

PRODUCT DESCRIPTION

PRODUCT

ABS BLACK Medium Bodied Cement

TYPE

ABS BLACK CEMENT is a medium bodied cement of smooth consistency specially formulated for ABS pipe and fittings only where a fast setting is needed.

RECOMMENDED USES

ABS BLACK CEMENT is used for cementing only ABS sewer and DWV pipe and fittings up to 6" (15.24 cm) in diameter. Not recommended on pressure line designed to operate in excess of 140°F (60°C).

COLOR/CONSISTENCY

Black Medium Bodied

TEMPERATURE RANGE USE

40°F (5°C) to 100°F (38°C)

PRESSURE RANGE USE

Liquids:

Up to 300 PSI (43 kPa)

DRYING TIME*

Partial set time rating:
Fast - approximately 45 seconds.

Complete cure time is 24 hours.

U.S. FEDERAL SPECIFICATIONS

ABS BLACK CEMENT meets ASTM D2235.

Carries the National Sanitation Foundation Seal for Potable Water and Drain, Waste and Vent (DWV) and Sewer Waste (SW) systems.



A-SPEC

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This product is manufactured in the U.S.A.

APPLICATION PRECAUTIONS

WARNING:
EXTREMELY FLAMMABLE.
DO NOT USE NEAR HEAT,
SPARKS OR OPEN FLAME.
STORE IN COOL, WELL
VENTILATED AREA.

CONTAINS METHYL ETHYL KETONE.
HARMFUL OR FATAL IF SWALLOWED.

USE WITH ADEQUATE VENTILATION.
AVOID PROLONGED BREATHING OF
VAPORS. AVOID CONTACT WITH EYES
OR SKIN. KEEP CONTAINER TIGHTLY
CAPPED WHEN NOT IN USE.

KEEP OUT OF REACH OF CHILDREN.

SEE MATERIAL SAFETY DATA SHEET
(MSDS) FOR COMPLETE
PRECAUTIONS FOR SAFE HANDLING
AND USE.

PACKAGING

U.S. Measure:

Stock Code	Size
Dauber Top Can	
A4	¼ pint (118 ml)
A8	½ pint (237 ml)
A16	1 pint (473 ml)
A32	1 quart (.95 L)
1 Gallon Can w/Handle	
A1	1 gal. (3.785 L)

WEIGHT PER U.S. GALLON

7.3 lbs. (3.3 kg) ± 0.2

SHIPPING WEIGHT PER CASE

Stock#	Case Weight	#/Case
A4	10 lbs. (4.5 kg)	24/case
A8	16 lbs. (7.3 kg)	24/case
A16	15 lbs. (6.8 kg)	12/case
A32	28 lbs. (12.7 kg)	12/case
A1	56 lbs. (25.4 kg)	6 each

DIRECTIONS FOR USE

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cementing allows pipe to enter to full depth of socket easily.
3. Clean the pipe and fitting socket of all dust, moisture, grease, oil and any other foreign material with a clean dry cloth or use Whitlam Clear Cleaner.
4. Apply enough cement uniformly to pipe and fitting to form a bead of cement at outside end of pipe. Prevent excess cement from forming on bare inside walls of pipe.
5. Brush cement generously on the outside of the pipe to the depth of the fitting.
6. Immediately after cement is applied, insert pipe to the bottom of the socket, using a quarter twisting motion, and hold in place 30 seconds until cement sets.
7. Remove excessive cement with a dry cloth only.
8. Avoid rough handling for 1 full hour and full line pressure for 24 hours.
9. Keep container closed at all times when not using to avoid moisture absorption and vapor losses. Keep cement from freezing.
10. Follow all recommended procedures for joining ABS pipe and fittings with ABS solvent cement as stated in ASTM Spec. D2235.



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