



**Excellent for
One-Step*
Applications**

USAGE:

Solvent weld all classes of PVC solvent weld pipe and fittings. Excellent for drain, waste, and vent (DWV) applications where a primer is not required.

PIPE SIZE:

Pressure Pipe:

Up to 12" (30.48 cm)

Non-Pressure Pipe:

Up to 16" (40.64 cm)

PRESSURE RANGE USE:

Liquids:

Up to 300 PSI (2068 kPa)

TEMPERATURE RANGE USE:

10°F (-12°C) to 120°F (49°C)

CONSISTENCY/COLOR:

Heavy Bodied/Blue

SET TIME:

20 seconds

COMPLETE CURE TIME:

24 Hours

SPECIFICATIONS:

Meets ASTM D2564
and ASTM F3328-18



pw-dwv-sw

AVAILABLE SIZES:

Stock#	Size
HDB32	1 quart (.95 L)
HDB1	1 gal. (3.785 L)
HDB55	55 gal. (208 L)

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WHITLAM HD BLUE HEAVY DUTY PVC CEMENT



This solvent cement is suitable to be used as a One-Step Cement for joining PVC Drain, Waste and Vent (DWV) pipe and fittings in non-pressure applications in sizes up to and including 4 inches where acceptable by local code.



- **One-Step Cement***
- **Wet or Dry Application**
- **Blue Pigmented Cement**
- **Easy to Distinguish on Pipe**
- **Non-Drip Formula**

BLUE HEAVY-DUTY (HD) PVC CEMENT is a slow setting, blue cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit. This Low VOC Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.** Our drip free formula keeps cement on the dauber in overhead installations. Whitlam's Blue HD PVC Cement is recommended for potable water, pressure pipe, conduit and as a One-Step Solvent Weld Cement for Drain, Waste and Vent (DWV). Recommended application temperature range from 10°F (-12°C) to 120°F (49°C). Meets ASTM D2564. Made in U.S.A.

Distributed By:



*Use without primer when acceptable by local code. **Material complies with NSF/ANSI 61 health effects requirements when tested at 73° F. Product is Certified to NSF/ANSI 372 and conforms with the lead content requirements for "lead free" plumbing as defined by California, Vermont, Maryland, and Louisiana state laws and the U.S. Safe Drinking Water Act.