BLUE MAGIC

INDUSTRIAL GRADE PIPE THREAD COMPOUND **IG-SPEC**

PRODUCT DESCRIPTION

PRODUCT

BLUE MAGIC Industrial Grade Pipe **Thread Compound**

DESCRIPTION

BLUE MAGIC is an all-purpose, nonseizing, industrial grade thread sealing compound that produces a leakproof seal on all types of metal and plastic threaded connections. BLUE MAGIC is smooth, grit free, completely homogenized, blue industrial grade paste.

- Non-Separating
- Grit Free
- Non-Toxic
- Easy Cleanup
- Adheres to Oily Threads
- Excellent for Stainless Steel

RECOMMENDED USES

BLUE MAGIC will not transfer any taste or odor to the system being sealed. Excellent for food and water systems. BLUE MAGIC will never harden, and is an anti-galling compound making it possible to disassemble pipes and bolts easily after years of service. Suitable for PVC and CPVC.

Suitable for use on systems carrying:

Acids, Dilute Hydrogen Air, Compressed Aliphatic Solvents Alkalis, Dilute Ammonia Brine Butane Carbon Dioxide Castor Oils Caustic Alkali (Dilutes) Chlorinated Water Coal Tar Naphtha Corrosives Cutting Oils Diesel Fuel Oil Fatty Acids Freons (All) Gasohol Gasoline^ Glycol Heating Oils Helium, Gaseous Hydraulic Oils Xylol

Inert Gases Jet Fuel Kerosene Lacquer I P Gases Mineral Oils Naphtha Natural Gas Nitrogen Gas Petroleum Oils Petroleum Solvents Potable Water Propane Refrigeration Gases Soap, Liquid Steam Lines Sugar, Liquid Vegetable Oils Water

IG-SPEC

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COLOR/CONSISTENCY

Light blue brushable paste of smooth, grit free consistency. BLUE MAGIC has an indefinite shelf life.

TEMPERATURE RANGE USE

Gases:

-50°F (-46°C) to 400°F (204°C)

-50°F (-46°C) to 400°F (204°C)

Brushable to: -50°F (-46°C)

PRESSURE RANGE USE

Gases:

up to 3,000 PSI (211 kg/cm²)

Liquids:

up to 6,000 PSI (422 kg/cm²)

DRYING TIME

The system may be pressurized immediately after assembly. Soft set, non-hardening.

FOR USE ON THREADED

ABS, PVC, CPVC, Delrin*, Zytel*, Fiberglass. Nylon, Polypropylene, Polybutylene, Polyethylene, Celcon**, Cycolac***, and all types of metal.

CORROSIVENESS

BLUE MAGIC is non-corrosive, and prevents the corrosion and seizing of

US/CAN FED SPECIFICATIONS

BLUE MAGIC exceeds TT-S-1732.

Meets International Fuel Gas Code 403.9.3 for Thread Joint Compounds.

Meets ANSI LC 7-2009 for Pipe Joint Sealing Compounds and Materials.

Meets CAN/ULC-S642-2010 (R2016) Standard for Compounds and Tapes for Threaded Pipe Joints.

ENVIRONMENTAL STATEMENT

BLUE MAGIC is formulated with nontoxic inert oils and is free from any lead containing ingredients.

WEIGHT PER U.S. GALLON

11.9 lbs. $(5.4 \text{ kg}) \pm 0.2$

*Dupont registered trademarks. **Celanese registered trademark. ***General Electric Plastics registered trademark.

PACKAGING

U.S. Measure:

Stock Code	<u>Size</u>	
Squeeze Tube		
IG2	2 oz. (.056 kg)	
Brush Top Can		
IG4	1/4 pint (118 ml)	
IG8	½ pint (237 ml)	
IG8A (display box)	½ pint (237 ml)	
IG16	1 pint (473 ml)	
IG32	1 quart (.95 L)	
5 Gallon Plastic Pail w/ Handle		
IG5	5 gal. (18.9 L)	
55 Gallon Open Head Steel Drum		
IG55	55 gal. (208 L)	

SHIPPING WEIGHT PER CASE

Stock		
Code	Case Weight	#/Case
IG2	11 lbs. (5.0 kg)	72
IG4	15 lbs. (6.8 kg)	24
IG8	24 lbs. (10.9 kg)	24
IG8A	13 lbs. (5.9 kg)	12
IG16	22 lbs. (10.0 kg)	12
IG32	42 lbs. (19.1 kg)	12
IG5	65 lbs. (29.5 kg)	1
IG55	640 lbs. (290.3 kg)	1

DIRECTIONS FOR USE

- 1. Stir well before using.
- 2. Brush liberally onto male threads.
- 3. Make up joint in a normal manner.

On large diameter pipe 2" (5.08 cm) and up, first wrap the pipe threads with two or more thicknesses of Tape-Unyte® PTFE Tape, and then apply BLUE MAGIC over the tape.



Underwriters' Laboratories of Canada Listed for Natural Gas Gasoline, Petroleum Oils, Propane & Butane



NSF Standard 61



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