Excellent for Overhead Applications

WHITLAM HD

CLEAR HEAVY DUTY PVC CEMENT

This solvent cement is suitable to be used as a One-Step Cement for joining PVC Drain, Waste and Vent (DWV) pipe and fittings in non-pressure applications in sizes up to and including 4 inches where acceptable by local code.

MADE IN U.S.A. PRODUCT

- **Drip Free Formula**
- **Low VOC Quick Setting**
- **Up to 12 inch Pressure Pipe**
- **Excellent One-Step for DWV**
- **All Temperature Application**

HEAVY-DUTY (HD) MEDIUM BODIED CEMENT is a quick setting, clear cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit. This Low VOC Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.* Our drip free formula keeps cement on the dauber in overhead installations. Whitlam's HD PVC Cement is recommended for potable water, pressure pipe, conduit and as a One-Step Solvent Weld Cement for Drain, Waste and Vent (DWV). Recommended application temperature range from 10°F (-12°C) to 120°F (49°C). Meets ASTM D2564. Made in U.S.A.

USAGE:
Solvent weld all classes of PVC solvent weld pipe and fittings. Excellent for drain, waste, and vent (DWV) applications where a primer is not required.

PIPE SIZE:
Pressure Pipe:
Up to 12" (30.48 cm)
Non-Pressure Pipe:
Up to 16" (40.64 cm)

PRESSURE RANGE USE:
Liquids:
Up to 300 PSI (2068 kPa)

TEMPERATURE RANGE USE:
10°F (-12°C) to 120°F (49°C)

CONSISTENCY/COLOR:
Heavy Bodied/Clear

SET TIME:
20 seconds
COMPLETE CURE TIME:
24 Hours

SPECIFICATIONS:
Meets ASTM D2564 and ASTM F3328-18
NSF pw-dwv-sw

AVAILABLE SIZES:

Stock#	Size
HDP4	¼ pint (118 ml)
HDP8	½ pint (237 ml)
HDP16	1 pint (473 ml)
HDP32	1 quart (.95 L)
HDP1	1 gal. (3.785 L)

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Distributed By:

WHITLAM
The Industry Standard for Over 100 Years

*Material complies with NSF/ANSI 61 health effects requirements when tested at 73° F. Product is Certified to NSF/ANSI 372 and conforms with the lead content requirements for "lead free" plumbing as defined by California, Vermont, Maryland, and Louisiana state laws and the U.S. Safe Drinking Water Act.