



USAGE:

Solder Flux for use with 95/5, 60/40, 50/50, 40/60 and Lead Free Solders on Copper, Lead Free Copper Alloys, Brass, Performance Bronze™ alloy*, Silicon Bronze, Galvanized Iron, Tin, Steel, Terne Plate, Zinc, Silver, Nickel and Sheet Lead.

TEMPERATURE RANGE Freezing Temperature:14°F (-10°C)

Melting Temperature: 140°F (60°C)

COLOR/CONSISTENCY
White / Paste

AMERICAN SOCIETY FOR TESTING AND MATERIALS SPECIFICATION

Meets ASTM B-813

AVAILABLE SIZES

Stock# Size
TWF2 2 oz. (57 g)
TWF4 4 oz. (113.4 g)
TWF1 1 lb. (454 g)

J.C. Whitlam Manufacturing Co. P.O. Box 380 • Wadsworth, OH 44282

U.S. & Canada Phone: 800-321-8358 FAX: 800-537-0588 International

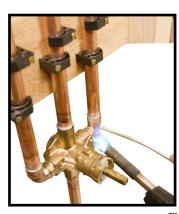
Phone: 330-334-2524 FAX: 330-334-3005

www.joinpipe.com

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TALON Water Soluble Paste Flux is a completely water soluble/flushable, acid free, lead free, self-cleaning flux that is suitable on all types of tin solder and their alloys. Its self-cleaning action will solder dissimilar metals and works excellent on older or tarnished copper without having to brush or sand the surface. Leaves no residue and will not transfer taste or odor in water coolers and potable water systems. **TALON** Water Soluble Paste Flux withstands overheating by retaining the flux in the area of the joint being soldered. Meets ASTM B-813.

- ECO BRASS® Friendly
- Meets ASTM B-813
- Self Cleaning
- Lead Free
- Non-Corrosive, Non-Fuming



"Freedom from Leaks"™



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